



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-727-045
Job Sheet 171417



Part No: D350-727-045

Job Qty: 8 ea

Part Name: AS350/355 OEM Replacement Wearplates - Full-Length



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/1/18

Job Tracking No:

Due Date: 2/6/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEET 6 IPP Rev:A 05.05.12 New issue KJ/JLM IPP REV:B 12.04.11 AS PER ECN 12-546 DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	2/6/18	2/6/18	0.00	0.00	Start Up Stores/Pkg-1		FEB 01 2018
110	Packaging	8 pcs	2/6/18	2/6/18	0.00	0.00	Packaging1-3		FEB 01 2018
120	QC	8 pcs	2/6/18	2/6/18	0.00	0.00	QC4		
125	DC	8 pcs	2/6/18	2/6/18	0.00	0.00	DC		
130	Packaging	8 pcs	2/6/18	2/6/18	0.00	0.00	Packaging3-1		
140	QC21-FG	8 Ea	2/6/18	2/6/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile and create labels per PPP D350-727-045 CHG003
Descriptions: 130 - Identify and pack for shipping as per PPP D350-727-045 Location.FG041

DAS
21
9-88

FEB 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3319-1	Forward Wearplate	8 Ea (1 ea)	90-Start up Operation	
D3319-3	Full Length Wearplate	8 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3319-1	8	14	0
	D3319-3	8	14	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>hing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>bsite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				tube ☐	Water Jet ☐	Engineering ☐	Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	hing ☐	Rec/Store/Packaging ☐	Other ☐	bsite ☐	Supplier ☐	
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bsite ☐	Supplier ☐																		
Date : _____ Step #: _____		AS350/355 OEM Replacement Wearplates – Full – Length S038091 PART NO: D350 – 727 – 045 Original Serial #: S038091 Revision: Operation: Start up Operation 02/01/18 Change No: CHG003 Job No: 171417		MRB (QSI042) Approval _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____															
Description Work Order _____ _____ _____				Root Cause <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;"> Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐ </td> <td style="width: 50%; vertical-align: top;"> DART AEROSPACE S038091 AS350/355 OEM Replacement Wearplates – Full – Length PART NO: D350 – 727 – 045 Original Serial #: S038091 Revision: Operation: Start up Operation 02/01/18 Change No: CHG003 Job No: 171417 </td> </tr> </table>		Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐	DART AEROSPACE S038091 AS350/355 OEM Replacement Wearplates – Full – Length PART NO: D350 – 727 – 045 Original Serial #: S038091 Revision: Operation: Start up Operation 02/01/18 Change No: CHG003 Job No: 171417	FACTORY <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;"> ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center </td> <td style="width: 50%;"> ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence </td> </tr> </table>		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence								
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OTHER : _____																			



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Master Unit 000366

Tel (613) 632-5200

Containers on Master Unit 000366				
Serial No	Part No	Customer Part No	Status	Quantity
S038084	D3319-1	D3319-1	Allocated	8
S038075	D3319-3	D3319-3	Allocated	8